

Cha Cha All Night Lip Stain

C-1016-01

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This emulsion based lip color provides a lasting stain to the lips, with a light silky smooth application. **FANCOR® POLYISO® 450** provides a rich emolliency to this formula.

ADVANTAGES

BENTONE® LT provides viscosity control and enhances emulsion stability.

FANCOR® POLYISO® 450-CG provides lubricity and a satin finish to the formulation.

SPECIFICATIONS

<u>Viscosity:</u> DV-II. Spindle T-D, 2.5rpm, 196,000 cp

<u>Appearance:</u> Thick pink glossy cream

| Phase | Ingredient | Supplier | %w/w |
|-------|---|----------------------|-------|
| A | Deionized Water | | 65.00 |
| | Glycerin | | 5.00 |
| | Hectorite (and) Hydroxyethylcellulose (BENTONE® LT) | Elementis | 0.50 |
| | Red 40 (FD&C Red 40 07700-C) | Sensient | 0.10 |
| В | Octyldodecanol (Jarcol I-20VCG) | Jarchem | 10.00 |
| | Behenyl Alcohol (and) Glyceryl Stearate (and) Glyceryl Stearate Citrate (and) Disodium Ethylene Dicocamide PEG-15 Disulfate (Ceralution H) | Sasol | 5.00 |
| | Trimethylsiloxyphenyl Dimethicone (Belsil PDM 1000) | Wacker | 4.00 |
| | Hydrogenated Polyisobutene (FANCOR® POLYISO® 450-CG) | Elementis | 4.00 |
| | Microcrystalline Wax (Multiwax W-835) | Sonneborn | 2.00 |
| | Cetyl Alcohol | Protameen | 1.00 |
| | Steareth-20 (Lipocol S-20) | Vantage Specialty | 1.00 |
| | Red 21 (Unicert Red K7061-J) | Sensient | 0.40 |
| С | Mica (and) Isopropyl Titanium Triisostearate (and) Sodium Lauroyl Asparate (and) Zinc Chloride (ASI Sericite GMS-4C) | Kobo | 1.50 |
| | Phenoxyethanol (and) Propylparaben (and) Butylparaben (Phenonip) | Clariant | 0.50 |

Procedure:

- Combine Phase A, except dye, with moderate propeller mixing. Add the dye and heat to 75-80°C.
- 2. Combine Phase B, except dye, and heat to 80°C. Add dye to Phase B and mix well.
- 3. Add Phase C to Phase B with propeller mixing.
- Add Phase B/C to Phase A using high shear homogenizing.

Reference: 03353-87A

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